

Ship 1 Jan 15

Work Order ID 54899-2

January 5, 2010 8:39:07 AM

Item ID: D205-706-013

Revision ID:

Item Name: Fuel Purge Canister

Start Date: 05/01/2010 Start Qty: 2.00

Required Date: 18/01/2010 Req'd Qty: 2.00

Reference:

Approvals:

Process Plan:

QC:

Date: 10-1-05

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Setup Start

Stop

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

0.00

DC

Memo

Document Control

Photocopy bluefile and create labels per PPP D205-706-013 CHG001

5/10/01/17

HJ for BG 10/01/11

110

0.00



Pick Kit

0.00

Packaging

Memo

Packaging

R 10/01/12 (2)

120

0.00



QC4- 100% inspect kits for completeness

0.00

QC

Memo

Quality Control

⇒ 5/10/01/19

(H)

Work Order ID 54899

January 5, 2010 8:39:08 AM



Page 2

Item ID: D205-706-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Fuel Purge Canister

Start Date: 05/01/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 18/01/2010 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPPD205-106
013 Location: _____ PPP Rev: B

10-1-19 SP

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/01/2010

MF 10-1-19

Picklist Print

January 5, 2010 8:39:12 AM

Page 1

Work Order ID: 54899

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

Comments:

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg Part	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	-------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN3-5A 481



Bolt

Purchased

No

120

Each

1.975.000

8.0000



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1975

100188

188

105057

1787

120

Each

14.0000

2.0000



11/05/07

AN814-6D 1X



Plug

Purchased

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

14

107376

1

109068

13

120

Each

9.0000

4.0000



11/09/08

AN815-6D 2X



Union-M-Flare

Purchased

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

9

111650

1

112966

8

11/11/06 1X
11/12/06 3X

10/01/12 (2)

Picklist Print

January 5, 2010 8:39:12 AM

Work Order ID: 54899

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty Han	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	------------	--------------------------	---------------	----------------	--------

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 2.00

Required Qty: 2.00

AN833-6D 3X
Elbow, Bulkhead-M-Flare

Purchased

No

120

Each

24.0000

6.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

24

111650

24

120

Each

34.0000

8.0000

AN924-6D 4X
Nut

Purchased

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

34

108928

2

111650

32

January 5, 2010 8:39:12 AM

Shop Packet Print

Picklist Print

January 5, 2010 8:39:12 AM

Work Order ID: 54899

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

Comments:

Component Item ID/
Item NameReplacement
Item IDMfg/
PurchBin
ItemPrimary
LocationLast
LocationRoute
Seq IDUnit of
MeasureQty
HancRemaining
Qty To PickQty
IssuedDate
Issued

Status

Start Date: 05/01/2010

Start Qty: 2.00

Required Date: 18/01/2010

Required Qty: 2.00

AN960JD10 80



Washer

Purchased

No

120

Each

1,128.000

16.0000



✓

*Handwritten signature*WarehouseLocation

Main Warehouse

ST

Loc Qty

1128

105442

8

109059

2

109840

23

110139

2

110985

202

111279

5

111668

48

112314

78

112369

22

113149

738

120

Each

4,915.000

8.0000

*m/113149**Handwritten signature and circled 2*

AN960JD10L 4X



Washer

Purchased

No

WarehouseLocation

Main Warehouse

ST

Loc Qty

4915

101291

16

104885

25

105793

236

109632

174

110985

4464

m/05793

Shop Packet Print

January 5, 2010 8:39:12 AM

Picklist Print

January 5, 2010 8:39:12 AM

Work Order ID: 54899

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

Comments:

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN9601D916

Purchased

No

120

Each

60.0000

4.0000

WASHER

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

60

100857

4

109174

56

Manufactured

No

120

Each

0.0000

2.0000

D2001-4

Valve Assembly (1/4")

D3262-041

Manufactured

No

120

Each

0.0000

2.0000

Canister Assembly

D3264-1

Manufactured

No

120

Each

7.0000

4.0000

Bracket

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

7

52544

5

53257

2

January 5, 2010 8:39:12 AM

Shop Packet Print

Picklist Print

January 5, 2010 8:39:12 AM

Work Order ID: 54899

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister


Comments:

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3297-1-0121		Manufactured	No			120	Each	4.0000	2.0000			
<div style="display: flex; justify-content: space-between;"> <div>  <p>HOSE ASS'Y</p> </div> <div> <p><u>Warehouse</u></p> <p><u>Location</u></p> <p>Main Warehouse</p> <p>ST</p> <p>47419</p> </div> <div> <p><u>Loc Qty</u></p> <p>4</p> <p>4</p> </div> <div> <p><u>Loc Code</u></p> <p></p> </div> </div>												

D3297-1-0130

Manufactured No

HOSE ASS'Y

Warehouse

Location

Main Warehouse

ST

54506

Loc Qty

2

2

120 Each

Loc Code

4.0000 2.0000

D3297-3-0350

Manufactured No

HOSE ASS'Y

Warehouse

Location

Main Warehouse

ST

47420

Loc Qty

4

4

Loc Code

January 5, 2010 8:39:12 AM

Shop Packet Print

Picklist Print

January 5, 2010 8:39:12 AM

Work Order ID: 54899

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

Comments:

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3298-001 X1



Tube Assembly

Manufactured No

120

Each

13.0000

2.0000

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

13

47421

3

48507

10

120

Each

13.0000

2.0000



48507

D3298-009 X1



Tube Assembly

Manufactured No

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

13

47300

3

47506

10

120

Each

16.0000

2.0000



47300

D3299-1 X1



Fitting

Manufactured No

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

16

42170

16

42170

Shop Packet Print

January 5, 2010 8:39:12 AM

Picklist Print

Page 7

January 5, 2010 8:39:12 AM

Work Order ID: 54899

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

Comments:

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	---------------------	------------------	-----------------	--------------------	----------------	----------------	---------------	----------------	--------



D3299-3

Manufactured No

120 Each 23.0000 2.0000

Fitting

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 23

41829 3

42171 20

Manufactured No

120 Each 9.0000 2.0000



D3301-1

Placard

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 9

47422 9

Manufactured No

120 Each 18.0000 2.0000



D3301-3

Placard

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 18

47301 9

47423 9

January 5, 2010 8:39:12 AM

Shop Packet Print

Page 7

Picklist Print

January 5, 2010 8:39:12 AM

Work Order ID: 54899

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

Comments:

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3302-1 IX



Doubler

Manufactured No

120

Each

6.0000

2.0000

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

6

47424

6

120

Each

5.0000

2.0000



47424

PC 10/21/12 (2)

D3302-3 IX



Doubler

Manufactured No

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

5

53946

5

53946

January 5, 2010 8:39:12 AM

Shop Packet Print

Picklist Print

January 5, 2010 8:39:12 AM

Work Order ID: 54899

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

Comments:

Component Item ID/
Item NameReplacement
Item IDMfg/
PurchBase
ItemPrimary
LocationLast
LocationRoute
Seq IDUnit of
MeasureQty on
HandRemaining
Qty To PickQty
IssuedDate
Issued

Status

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 2.00

Required Qty: 2.00

MS21042L3 4X

Purchased

No

120

Each

3,014.000

8.0000

Nut

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

3014

110844

35

111274

27

111668

64

112314

1388

112385

500

113523

300

113537

700

120

Each

43.0000

2.0000

MS21919-WDG12 1X

Purchased

No

Clamp

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

43

107534

13

110985

30

January 5, 2010 8:39:12 AM

Shop Packet Print

Picklist Print

January 5, 2010 8:39:12 AM

Work Order ID: 54899

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch
MS21919-WDG16 2x		Purchased



Clamp



Start Date: 05/01/2010

Start Qty: 2.00

Required Date: 18/01/2010

Required Qty: 2.00

Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
No			120	Each	10.0000	4.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

111548

10

10

120

Each

71.0000

10.0000

M11548

MS21919-WDG9 5x

Purchased

No



Clamp

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

109174

111548

111578

71

21

20

30

120

Each

8.0000

4.0000

M109174

MS21920-42 2x

Purchased

No



CLAMP(per MIL-DTL-8783C)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

111611

8

8

M11611

January 5, 2010 8:39:12 AM

Shop Packet Print

Picklist Print

January 5, 2010 8:39:12 AM

Work Order ID: 54899

Parent Item: D205-706-013

Parent Item Name: Fuel Purge Canister

Comments:

Start Date: 05/01/2010

Required Date: 18/01/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS28778-6 5X



Packing

Purchased

No

120

Each

40.0000

10.0000 ✓



[Handwritten signature]

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

40

111357

5

112966

15

113422

20

m/11357
m/12966

MS35489-11 1X



GROMMET

Purchased

No

140

Each

31.0000

2.0000



P 12/01/12 (2)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

31

109166

31

m/109166

REFERENCE ONLY

5. PARTS LIST

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D412-706-011	FUEL PURGE CANISTER INSTALLATION (212/412)
	X		D205-706-013	FUEL PURGE CANISTER INSTALLATION (205/214)
		X	D204-706-015	FUEL PURGE CANISTER INSTALLATION (204)
1	1	1	D2001-4	VALVE ASSEMBLY
		2	D2026-101	SCREW
1	1	1	D3262-041	CANISTER ASSEMBLY
2	2	2	D3264-1	BRACKET
1			D3297-1-0098	HOSE ASSEMBLY
	1		D3297-1-0121	HOSE ASSEMBLY
	1		D3297-1-0130	HOSE ASSEMBLY
1			D3297-3-0085	HOSE ASSEMBLY
1			D3297-3-0210	HOSE ASSEMBLY
	1		D3297-3-0350	HOSE ASSEMBLY
		1	D3297-5-0410	HOSE ASSEMBLY
1	1		D3298-001	TUBE ASSEMBLY
1			D3298-003	TUBE ASSEMBLY
1			D3298-005	TUBE ASSEMBLY
1			D3298-007	TUBE ASSEMBLY
1	1		D3298-009	TUBE ASSEMBLY
		1	D3298-011	TUBE ASSEMBLY
		1	D3298-013	TUBE ASSEMBLY
		1	D3298-015	TUBE ASSEMBLY
1	1	1	D3299-1	FITTING
1	1		D3299-3	FITTING
1			D3299-5	FITTING
1	1	1	D3301-1	PLACARD
1	1	1	D3301-3	PLACARD
1	1		D3302-1	DOUBLER
1	1		D3302-3	DOUBLER
		1	D3302-5	DOUBLER
		2	D3302-7	DOUBLER
2			D3329-1	BUSHING
4	4	4	AN3-5A	BOLT
1	1	1	AN814-6D	PLUG
3	2	2	AN815-6D	UNION
		1	AN816-6D	NIPPLE
1			AN832-6D	UNION
2	3	1	AN833-6D	ELBOW
		1	AN919-6D	REDUCER
5	4	1	AN924-6D	NUT
1			AN938-6D	TEE
4	4	2	AN960JD10L	WASHER
8	8	8	AN960JD10	WASHER

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Revision: A

Date: 04.11.30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

2	2		AN960JD916	WASHER
4	4	4	MS21042L3	NUT
	1	1	MS21919WDG12	CLAMP
	2		MS21919WDG16	CLAMP
		2	MS21919WDG6	CLAMP
		3	MS21919WDG7	CLAMP
2	5		MS21919WDG9	CLAMP
2	2	2	MS21920-42	CLAMP
10	5	5	MS28778-6	O-RING
1	1	1	MS35489-11	GROMMET

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Revision: A

Date: 04.11.30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries